ITW Permatex 10 Columbus Blvd. Hartford, CT 06106 USA Telephone: 1-87-Permatex (877) 376-2839 Emergency: 800-255-3924 (ChemTel) International Emergency: 00+ 1+ 813-248-0585

Material Safety Data Sheet

1. PRODUCT IDENTIFICAT	ON
Product Name:	84101 5 MINUTE EPOXY (HARDENER)
Item No:	VC1521B
Product Type:	Epoxy hardener

2. COMPOSITION/INFORMATION ON INGREDIENTS			
Component:	Weight%	ACGIH; TLV-TWA	OSHA PEL
MERCAPTAN AMINE BLEND (TSRN 679485-6533P) _	100	Not listed	Not listed

3. HAZARDS IDENTIFICAT	TION
Toxicity:	May cause severe eye irritation. May cause nose, throat and respiratory irritation. Ingestion may irritate digestive tract and cause nausea, vomiting and diarrhea. May cause skin sensitization.
Primary Routes of Entry:	Eye and skin contact, ingestion, inhalation
Signs and Symptoms of Exposure:	May be injurious to eyes, skin, muscous membranes and lungs. May cause pain, redness or swelling of the eyes and excessive blinking and tear production. Repeated skin contact may cause allergic skin reactions.
Aggravated Medical Condition:	Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.
4. FIRST AID MEASURES	
Ingestion:	If swallowed, do not induce vomiting - seek medical advice. Never give anything by mouth to an unconscious person.
Inhalation:	Move to fresh air in case of accidental inhalation of vapours. Oxygen or artificial respiration if needed. Obtain medical attention.
Skin Contact:	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Eye Contact:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

5. FIRE FIGHTING MEASURES	
Flash Point °F(C°):	>200°F (>93°C)
Recommended Extinguishing Media:	Carbon dioxide, Dry chemical, Foam
Special Fire-Fighting Procedures:	Firefighters shoud wear self-contained breathing apparatus and protective clothing to prevent all skin and eye contact. Use water spray to cool exposed containers.
Hazardous Products of Combustion:	Oxides of carbon, Oxides of nitrogen, Oxides of sulfur
Unusual Fire/Explosion Hazards:	Irritating or toxic gases or fumes may be generated by thermal decomposition or combustion.
Lower Explosive Limit:	n/d
Upper Explosive Limit:	n/d

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures:

Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal. Prevent from entering waterways or sewers.

7. HANDLING AND STOR	AGE
Storage:	Store in a cool, dry area. Store away from heat.
Handling:	Avoid contact with vapors from heated material. Avoid contact with skin an

Avoid contact with vapors from heated material. Avoid contact with skin and eyes. Wash thoroughly after handling. Discard contaminated leather gloves and shoes.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Skin: Ventilation:

Respiratory Protection:

Safety glasses. Neoprene or nitrile gloves recommended. Wash contaminated clothing before re-use. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Colorless to light yellow liquid
Odor:	Mercaptan
Boiling Point:	n/d
pH:	Not applicable
Solubility in Water:	Negligible
Specific Gravity:	1.13
VOC(Wt.%):	0
Vapor Pressure:	Not Determined
Vapor Density (Air=1):	n/d
Evaporation Rate:	n/d

10. STABILITY AND REACTIVITY

Chemical Stability: Hazardous Polymerization: Incompatabilities: Conditions to Avoid: Hazardous Products of Combustion: Stable Will not occur Strong oxidizers Excessive heat Oxides of carbon, Oxides of nitrogen, Oxides of sulfur

11. TOXICOLOGICAL INFORMATION

Oral LD50 (rat) = >2000 mg/kg Eye irritation: Draize = 4.8/8

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal:Disposal should be made in accordance with federal, state and local regulationsUS EPA Waste Number:NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172)

U.S. Department of Transportation - DOT - 49 CFR (Ground)

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DOT Shipping Name:	Not regulated
Hazard Class:	None
UN/ID Number:	None
IATA (Air)	
Proper Shipping Name:	Not regulated
Class or Division:	None
UN/ID Number:	None
IMDG (Vessel)	
Proper Shipping Name:	Not regulated
Hazard Class:	None

UN Number:	None
Marine Pollutant:	None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

None

California Proposition 65: No California Prop 65 chemicals are known to be present.

TSCA Inventory Status: All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating:HEALTH 2, FLAMMABILITY 1, REACTIVITY 0.Estimated HMIS Classification:HEALTH 2, FLAMMABILITY 1, PHYSICAL HAZARD 0(NFPA is a registered trademark of the National Fire Protection Association)HEALTH 2, SLAMMABILITY 1, PHYSICAL HAZARD 0(HMIS is a registered trademark of the National Fire Protection Association)HEALTH 2, SLAMMABILITY 1, PHYSICAL HAZARD 0

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