

PropOne Clear Coat

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.
Issue date: 2/8/2016 Revision date: 11/10/2025 Supersedes: 6/10/2024 Version: 3.1

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : PropOne Clear Coat
Product code : 1268

1.2. Recommended use and restrictions on use

Recommended use : Coating

1.3. Supplier

Manufacturer

Greencorp Marine Pty Ltd
80 Perry Street
Matraville , NSW 2036
Australia
T +61296616511
info@greencorpmarine.com

Distributor

Greencorp Magnetics, Inc
4342 McDowell Road
Grove City, OH, 43123
USA
T 614 801 4000

1.4. Emergency telephone number

Emergency number : CHEMTREC 1 (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flam. Liq. 3	Flammable liquid and vapor
Skin Irrit. 2	Causes skin irritation
Eye Dam. 1	Causes serious eye damage
Skin Sens. 1	May cause an allergic skin reaction
STOT SE 3	May cause drowsiness or dizziness

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

Flammable liquid and vapor
Causes skin irritation
May cause an allergic skin reaction
Causes serious eye damage
May cause drowsiness or dizziness

Precautionary statements (GHS US) :

If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground/Bond container and receiving equipment.

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Use explosion-proof electrical/ventilating/lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands, forearms and face thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Wash contaminated clothing before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center or doctor.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Solvent naphtha, petroleum, light aromatic	CAS-No.: 64742-95-6	10 - 30
2-Butanone, O,O',O''-(methylsilylidyne)trioxime	CAS-No.: 22984-54-9	3 - 7
2-Butanone, O,O',O''-(ethenylsilylidyne)trioxime	CAS-No.: 2224-33-1	1 - 5
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine	CAS-No.: 1760-24-3	0.1 - 1

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

First-aid measures after skin contact : If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash clothing before re-using. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

First-aid measures after ingestion : Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

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4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

4.3. Immediate medical attention and special treatment, if necessary

Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Powder, water fog, foam, carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: Flammable liquid and vapor. Products of combustion may include, and are not limited to: oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Formaldehyde. Silicon compounds. Irritating vapors.
Explosion hazard	: May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Cool closed containers exposed to fire with water spray. Move containers away from the fire area if this can be done without risk.
Protection during firefighting	: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Vapors are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapors.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Eliminate sources of ignition. Use only non-sparking tools. Use special care to avoid static electric charges. Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.
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6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Stop leak if safe to do so. Remove all sources of ignition. Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Do not flush into surface water or sewer system. Wear recommended personal protective equipment.
Methods for cleaning up	: Sweep or shovel spills into appropriate container for disposal. Provide ventilation.

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6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling	: Read label before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid contact with skin and clothing. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke.
Hygiene measures	: Take off immediately all contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace. Wash hands, forearms and face thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Proper grounding procedures to avoid static electricity should be followed.
Storage conditions	: Keep out of the reach of children. Keep away from sources of ignition. Keep container tightly closed. Store in a dry, cool and well-ventilated place. Do not store at temperatures above 49 °C / 120 °F.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

PropOne Clear Coat

No additional information available

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)

No additional information available

2-Butanone, O,O',O''-(ethenylsilylidyne)trioxime (2224-33-1)

No additional information available

N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)

No additional information available

Solvent naphtha, petroleum, light aromatic (64742-95-6)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Provide readily accessible eye wash stations and safety showers.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Consult glove manufacturer's product information on material suitability and material thickness.

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Eye protection:

Wear eye/face protection

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. SDSs cannot provide detailed and complete respiratory protection guidelines. Selection of respiratory protection must be done by a qualified person who has assessed the work environment.

Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Translucent.
Color	: Translucent Clear
Odor	: Hydrocarbon
Odor threshold	: No data available
pH	: Cures on contact with water
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 150 – 185 °C (302 - 365 °F) Solvent
Flash point	: 38 – 50 °C (100.4 - 122 °F) Solvent
Relative evaporation rate (butyl acetate=1)	: 0.2 (Solvent naphtha, petroleum, light aromatic)
Flammability (solid, gas)	: Flammable liquid and vapor.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 0.98
Solubility	: No data available
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 1000 mm ² /s at 40°C (104 °F)
Viscosity, dynamic	: ≈ 1000 cP
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under normal conditions. May form flammable/explosive vapor-air mixture.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat. Sources of ignition. Direct sunlight. Incompatible materials.

10.5. Incompatible materials

Strong oxidizing agents. Water.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Formaldehyde. Silicon compounds. Irritating vapors. May release flammable gases.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

2-Butanone, O,O',O''-(methylsilyldiyl)trioxime (22984-54-9)

LD50 dermal rat	> 2000 mg/kg (Source: ECHA_API)
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2-Butanone, O,O',O''-(ethenylsilyldiyl)trioxime (2224-33-1)

LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
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LD50 dermal rat	> 2009 mg/kg (Source: ECHA_API)
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N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)

LD50 oral rat	2413 mg/kg (Source: EPA_HPVS)
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LD50 dermal rabbit	> 2009 mg/kg (Source: ECHA_API)
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LC50 inhalation rat	1.49 – 2.44 mg/l air Animal: rat, Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity), Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
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Solvent naphtha, petroleum, light aromatic (64742-95-6)

LD50 oral rat	> 5000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
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LD50 dermal rabbit	> 2000 mg/kg (Source: IUCLID)
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LC50 inhalation rat	3400 ppm/4h
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Skin corrosion/irritation : Causes skin irritation.
pH: Product cures with moisture

Serious eye damage/irritation : Causes serious eye damage.
pH: Product cures with moisture

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : May cause drowsiness or dizziness.

Solvent naphtha, petroleum, light aromatic (64742-95-6)

STOT-single exposure	May cause drowsiness or dizziness.
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STOT-repeated exposure : Not classified

N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)	
NOAEL (oral, rat, 90 days)	≥ 500 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEL (dermal, rat/rabbit, 90 days)	≥ 1545 mg/kg body weight Animal: rat
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified
Viscosity, kinematic : 1000 mm²/s at 40°C (104 °F)

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)	
Viscosity, kinematic	8.99 mm ² /s Temp.: 'other:77.0°F' Parameter: 'cStcSt'

2-Butanone, O,O',O''-(ethenylsilylidyne)trioxime (2224-33-1)	
Viscosity, kinematic	10.33 mm ² /s Temp.: 'other:77.0°F' Parameter: 'cStcSt'

N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)	
Viscosity, kinematic	3.1 mm ² /s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm ² /s)'

Solvent naphtha, petroleum, light aromatic (64742-95-6)	
Viscosity, kinematic	< 1 mm ² /s Temp.: 'other:37.8°C' Parameter: 'kinematic viscosity (in mm ² /s)'

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May cause drowsiness or dizziness.
Symptoms/effects after skin contact : Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
Symptoms/effects after ingestion : May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)	
EC50 - Crustacea [1]	> 120 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	231.84 mg/l Test organisms (species):
EC50 72h - Algae [1]	94 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	50 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
LOEC (chronic)	> 100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	≥ 100 mg/l Test organisms (species): Oryzias latipes Duration: '14 d'

2-Butanone, O,O',O''-(ethenylsilylidyne)trioxime (2224-33-1)	
LC50 - Fish [1]	843 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	> 120 mg/l Test organisms (species): Daphnia magna

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2-Butanone, O,O',O''-(ethenylsilylidyne)trioxime (2224-33-1)	
LC50 - Fish [2]	> 100 mg/l Test organisms (species): <i>Oryzias latipes</i>
EC50 72h - Algae [1]	94 mg/l Test organisms (species): <i>Pseudokirchneriella subcapitata</i> (previous names: <i>Raphidocelis subcapitata</i> , <i>Selenastrum capricornutum</i>)
EC50 72h - Algae [2]	50 mg/l Test organisms (species): <i>Pseudokirchneriella subcapitata</i> (previous names: <i>Raphidocelis subcapitata</i> , <i>Selenastrum capricornutum</i>)
EC50 96h - Algae [1]	49 mg/l Test organisms (species): <i>Pseudokirchneriella subcapitata</i> (previous names: <i>Raphidocelis subcapitata</i> , <i>Selenastrum capricornutum</i>)
LOEC (chronic)	> 100 mg/l Test organisms (species): <i>Daphnia magna</i> Duration: '21 d'
NOEC (chronic)	≥ 100 mg/l Test organisms (species): <i>Daphnia magna</i> Duration: '21 d'
NOEC chronic fish	≥ 100 mg/l Test organisms (species): <i>Oryzias latipes</i> Duration: '14 d'
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)	
LC50 - Fish [1]	597 mg/l Test organisms (species): <i>Danio rerio</i> (previous name: <i>Brachydanio rerio</i>)
EC50 - Crustacea [1]	81 mg/l Test organisms (species): <i>Daphnia magna</i>
EC50 72h - Algae [1]	126 mg/l Test organisms (species): <i>Desmodesmus subspicatus</i> (previous name: <i>Scenedesmus subspicatus</i>)
EC50 72h - Algae [2]	352 mg/l Test organisms (species): <i>Desmodesmus subspicatus</i> (previous name: <i>Scenedesmus subspicatus</i>)
Solvent naphtha, petroleum, light aromatic (64742-95-6)	
LC50 - Fish [1]	9.22 mg/l (Exposure time: 96 h - Species: <i>Oncorhynchus mykiss</i> Source: IUCLID)
EC50 - Crustacea [1]	6.14 mg/l (Exposure time: 48 h - Species: <i>Daphnia magna</i>)

12.2. Persistence and degradability

PropOne Clear Coat	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

PropOne Clear Coat	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : No other effects known.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation. The generation of waste should be avoided or minimized wherever possible.

Additional information : Handle empty containers with care because residual vapors are flammable.

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SECTION 14: Transport information

In accordance with DOT

14.1. UN number

DOT NA No : UN1263

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Paint related material

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 3

Hazard labels (DOT) : 3



14.4. Packing group

Packing group (DOT) : III

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

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Revision date : 11/10/2025

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Other information : None.

Full text of H-phrases	
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization, Category 1
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis

Indication of changes:
Address Information.

Safety Data Sheet (SDS), USA

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

PropOne Primer Activator

Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024
Issue date: 1/11/2019 Revision date: 6/20/2025 Version: 2.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : PropOne Primer Activator
Product code : 4012

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Catalyst
Recommended use : Consumer/Industrial Use
Intended for general public

1.4. Supplier's details

Manufacturer

Greencorp Marine Pty Ltd
80 Perry Street
Matraville , NSW 2036
Australia
T +61296616511
info@greencorpmarine.com

Distributor

Greencorp Magnetics, Inc
4342 McDowell Road
Grove City, OH, 43123
USA
T 614 801 4000

1.5. Emergency phone number

Emergency number : +61296616511

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquid, Category 2	Highly flammable liquid and vapor.
Skin corrosion/irritation, Category 2	Causes skin irritation.
Serious eye damage/eye irritation, Category 2A	Causes serious eye irritation.
Specific target organ toxicity – Single exposure, Category 3, Narcosis	May cause drowsiness or dizziness.

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : Highly flammable liquid and vapor
Causes skin irritation
Causes serious eye irritation
May cause drowsiness or dizziness
Precautionary statements (GHS US) : If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.

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Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground/Bond container and receiving equipment.
Use explosion-proof equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Avoid breathing dust, fume, gas, mist, vapors, spray.
Wash hands, forearms and face thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves, , protective clothing, eye protection, face protection, and hearing protection.
Call a poison center or doctor if you feel unwell.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Take off contaminated clothing and wash it before reuse.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice or attention.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

Not applicable

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Isopropyl alcohol	CAS-No.: 67-63-0	60 - 80
Phosphoric acid	CAS-No.: 7664-38-2	10 – 30

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : If medical advice is needed, have product container or label at hand.
First-aid measures after inhalation : If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
First-aid measures after skin contact : If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash clothing before re-using. If skin irritation occurs: Get medical advice/attention.

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First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.
Symptoms/effects after eye contact	: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Powder. Water fog. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use water jet.

5.2. Specific hazards arising from the chemical

Fire hazard	: Highly flammable liquid and vapor. Products of combustion may include, and are not limited to: oxides of carbon. Oxides of phosphorus. Irritating vapors.
Explosion hazard	: May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Move containers away from the fire area if this can be done without risk. Cool closed containers exposed to fire with water spray.
Protection during firefighting	: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Remove all sources of ignition. Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Use special care to avoid static electric charges. Use only non-sparking tools.
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For non-emergency personnel

No additional information available

For emergency responders

Environmental precautions	: Keep out of drains, sewers, ditches, and waterways. Minimize use of water to prevent environmental contamination. Prevent entry to sewers and public waters.
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6.2. Methods and materials for containment and cleaning up

For containment	: Stop leak if safe to do so. Remove ignition sources. Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Do not flush into surface water or sewer system. Wear recommended personal protective equipment.
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Methods for cleaning up : Sweep or shovel spills into appropriate container for disposal. Provide ventilation.

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Read label before use. Use explosion-proof equipment. Ground/bond container and receiving equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Use only non-sparking tools. Use only outdoors or in a well-ventilated area. Wear appropriate PPE (see Section 8).

Hygiene measures : Take off immediately all contaminated clothing and wash it before reuse. Wash hands, forearms and face thoroughly after handling.

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed.

Storage conditions : Keep out of the reach of children. Keep container tightly closed. Store in a dry, cool and well-ventilated place. Do not store at temperatures above 49 °C / 120 °F. Keep away from sources of ignition. Store locked up.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Isopropyl alcohol (67-63-0)	
USA - ACGIH - Occupational Exposure Limits	
Local name	2-Propanol
ACGIH® TLV® TWA	200 ppm
ACGIH® TLV® STEL	400 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
ACGIH chemical category	Not Classifiable as a Human Carcinogen
Regulatory reference	ACGIH 2023
USA - ACGIH - Biological Exposure Indices	
Local name	2-PROPANOL
BEI (BLV)	40 mg/l Parameter: Acetone - Medium: urine - Sampling time: end of shift at end of workweek (background, nonspecific)
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	Isopropyl alcohol
OSHA PEL TWA	980 mg/m ³
OSHA PEL TWA	400 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

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Isopropyl alcohol (67-63-0)	
USA - IDLH - Occupational Exposure Limits	
IDLH	2000 ppm (10% LEL)
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	980 mg/m ³
NIOSH REL (TWA)	400 ppm
NIOSH REL (STEL)	1225 mg/m ³
NIOSH REL (STEL)	500 ppm
Phosphoric acid (7664-38-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Phosphoric acid
ACGIH® TLV® TWA	1 mg/m ³
ACGIH® TLV® STEL	3 mg/m ³
Remark (ACGIH)	TLV® Basis: Eye, Skin & URT irr
Regulatory reference	ACGIH 2025
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	1 mg/m ³
USA - Cal/OSHA - Occupational Exposure Limits	
Local name	Phosphoric acid
Cal/OSHA PEL (OEL TWA)	1 mg/m ³
Cal/OSHA STEL	3 mg/m ³
Regulatory reference	California Division of Occupational Safety and Health (Cal/OSHA) - Permissible Exposure Limit for Chemical Contaminants (Table AC-1)
USA - IDLH - Occupational Exposure Limits	
IDLH	1000 mg/m ³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	1 mg/m ³
NIOSH REL (STEL)	3 mg/m ³

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Provide readily accessible eye wash stations and safety showers.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:
Wear suitable gloves resistant to chemical penetration. Consult glove manufacturer's product information on material suitability and material thickness.
Eye protection:
Wear eye/face protection

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Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. SDSs cannot provide detailed and complete respiratory protection guidelines. Selection of respiratory protection must be done by a qualified person who has assessed the work environment.

Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Appearance	: clear.
Color	: Colorless
Odor	: None
Odor threshold	: No data available
pH	: 3
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 82 °C (179.6 °F)
Flash point	: 19 °C (66.2 °F)
Flammability (solid, gas)	: Highly flammable liquid and vapor.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 0.9
Density	: 0.9 g/cm ³
Solubility	: Soluble.
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 2.556 mm ² /s
Viscosity, dynamic	: 2.3 cP
Explosion limits	: 2 – 12.7 vol %
Particle characteristics	: Not applicable

Isopropyl alcohol	
Boiling point	82.3 °C (at 1 atm)
Flash point	12 °C
Auto-ignition temperature	399 °C
Vapor pressure	42 hPa (at 20 °C)

Phosphoric acid	
Boiling point	296.5 °C Atm. press.: 983 hPa
Vapor pressure	0.95 hPa (at 20 °C (70% aqueous solution))

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

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SECTION 10 Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under normal conditions. May form flammable/explosive vapor-air mixture.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat. Sources of ignition. Direct sunlight. Incompatible materials.

10.5. Incompatible materials

Bases. Strong oxidizing agents. zinc. tin. Aluminum and its alloys.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon. Oxides of phosphorus. May release flammable gases.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Isopropyl alcohol (67-63-0)

LD50 oral rat	5840 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	4059 mg/kg (Source: JAPAN_GHS)
LC50 inhalation rat	> 10000 ppm (Exposure time: 6 h Source: ECHA_API)

Phosphoric acid (7664-38-2)

LD50 oral rat	1530 mg/kg (Source: JAPAN_GHS)
LD50 oral	2000 mg/kg
LD50 dermal rabbit	2740 mg/kg (Source: JAPAN_GHS)
LD50 dermal	1071 mg/kg

Skin corrosion/irritation : Causes skin irritation.
pH: 3

Phosphoric acid (7664-38-2)

pH	1.5 (conc: 1.0 %)
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Serious eye damage/irritation : Causes serious eye irritation.
pH: 3

Phosphoric acid (7664-38-2)

pH	1.5 (conc: 1.0 %)
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Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Isopropyl alcohol (67-63-0)	
IARC group	3 - Not classifiable

Reproductive toxicity	: Not classified
STOT-single exposure	: May cause drowsiness or dizziness.

Isopropyl alcohol (67-63-0)	
STOT-single exposure	May cause drowsiness or dizziness.

STOT-repeated exposure	: Not classified
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Phosphoric acid (7664-38-2)	
NOAEL (oral,rat,90 days)	250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard	: Not classified
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PropOne Primer Activator	
Viscosity, kinematic	2.556 mm ² /s

Isopropyl alcohol (67-63-0)	
Viscosity, kinematic	No data available

Phosphoric acid (7664-38-2)	
Viscosity, kinematic	104.412 – 112.342 mm ² /s

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.
Symptoms/effects after eye contact	: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: May cause long-term adverse effects in the aquatic environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Isopropyl alcohol (67-63-0)	
LC50 - Fish [1]	10000 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	13299 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 - Fish [2]	9640 mg/l Test organisms (species): Pimephales promelas
EC50 72h - Algae [1]	> 1000 mg/l (Species: Desmodesmus subspicatus)
EC50 96h - Algae [1]	> 1000 mg/l (Species: Desmodesmus subspicatus)

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Phosphoric acid (7664-38-2)	
LC50 - Fish [1]	75.1 mg/l
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

12.2. Persistence and degradability

PropOne Primer Activator	
Persistence and degradability	Not established.

Isopropyl alcohol (67-63-0)	
Persistence and degradability	Rapidly degradable

Phosphoric acid (7664-38-2)	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

PropOne Primer Activator	
Bioaccumulative potential	Not established.

Isopropyl alcohol (67-63-0)	
Partition coefficient n-octanol/water	0.05 (at 25 °C)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No
Other information	: No other effects known.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations	: The generation of waste should be avoided or minimized wherever possible. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
Additional information	: Handle empty containers with care because residual vapors are flammable.

SECTION 14 Transport information

In accordance with DOT

14.1. UN number

UN-No. (DOT)	: UN1219
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14.2. UN Proper Shipping Name

Proper Shipping Name (DOT)	: Isopropanol (SOLUTION)
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14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 3
Hazard labels (DOT) : 3



14.4. Packing group

Packing group (DOT) : II

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. International regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024

Revision date : 6/20/2025
Issue date : 1/11/2019
Other information : None.

Indication of changes:

Section	Changed item	Comments
3	Composition/Information on ingredients	V2.0
	SDS update	V2.0

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Safety Data Sheet (SDS), USA

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

PropOne Primer Coat

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Issue date: 2/9/2016 Revision date: 6/20/2025 Version: 2.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : PropOne Primer Coat
Product code : 4002

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Coating
Recommended use : Consumer/Industrial Use
Intended for general public

1.4. Supplier's details

Manufacturer

Greencorp Marine Pty Ltd
80 Perry Street
Matraville , NSW 2036
Australia
T +61296616511
info@greencorpmarine.com

Distributor

Greencorp Magnetics, Inc
4342 McDowell Road
Grove City, OH, 43123
USA
T 614 801 4000

1.5. Emergency phone number

Emergency number : +61296616511

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquid, Category 3	Flammable liquid and vapor.
Skin corrosion/irritation, Category 2	Causes skin irritation.
Serious eye damage/eye irritation, Category 2A	Causes serious eye irritation.
Respiratory sensitization, Category 1	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization, Category 1	May cause an allergic skin reaction.
Carcinogenicity, Category 1A	May cause cancer.
Reproductive toxicity, Category 2	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity – Single exposure, Category 3, Narcosis	May cause drowsiness or dizziness.

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

Flammable liquid and vapor
Causes skin irritation
May cause an allergic skin reaction

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Precautionary statements (GHS US)	<p>Causes serious eye irritation May cause allergy or asthma symptoms or breathing difficulties if inhaled May cause drowsiness or dizziness May cause cancer. Suspected of damaging fertility or the unborn child : If medical advice is needed, have product container or label at hand. Keep out of reach of children. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground/Bond container and receiving equipment. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing dust, fume, gas, mist, vapors, spray. Wash hands, forearms and face thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection. Wear respiratory protection. If exposed or concerned: Get medical advice/attention. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice or attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention. Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.</p>
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2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

Not applicable

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
1-Ethoxy-2-propanol	CAS-No.: 1569-02-4	30 - 60

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Name	Product identifier	%
Solvent naphtha, petroleum, light aromatic	CAS-No.: 64742-95-6	30 - 60
Zinc chromate	CAS-No.: 13530-65-9	5 – 10
Xylenes (o-, m-, p- isomers)	CAS-No.: 1330-20-7	1 – 5
1-Butanol	CAS-No.: 71-36-3	1 – 5
Bisphenol A-epichlorohydrin polymer	CAS-No.: 25068-38-6	1 – 5
Phenol	CAS-No.: 108-95-2	0.1 < 1

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention. If medical advice is needed, have product container or label at hand.
First-aid measures after inhalation	: If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
First-aid measures after skin contact	: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Chronic symptoms	: May cause cancer. Suspected of damaging fertility or the unborn child.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Powder. Water fog. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use water jet.

5.2. Specific hazards arising from the chemical

Fire hazard	: Flammable liquid and vapor. Products of combustion may include, and are not limited to: oxides of carbon. Metal oxides. Irritating vapors.
Explosion hazard	: May form flammable/explosive vapor-air mixture.

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According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Move containers away from the fire area if this can be done without risk. Cool closed containers exposed to fire with water spray.
- Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove all sources of ignition. Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Use special care to avoid static electric charges.

For non-emergency personnel

No additional information available

For emergency responders

- Environmental precautions : Keep out of drains, sewers, ditches, and waterways. Minimize use of water to prevent environmental contamination.

6.2. Methods and materials for containment and cleaning up

- For containment : Stop leak if safe to do so. Remove all sources of ignition. Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Do not flush into surface water or sewer system. Wear recommended personal protective equipment.
- Methods for cleaning up : Sweep or shovel spills into appropriate container for disposal. Provide ventilation.

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Use only non-sparking tools. Wear appropriate PPE (see Section 8).
- Hygiene measures : Take off immediately all contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace. Wash hands, forearms and face thoroughly after handling.
- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.

7.2. Conditions for safe storage, including incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed.
- Storage conditions : Keep out of the reach of children. Keep container tightly closed. Store in a dry, cool and well-ventilated place. Keep away from sources of ignition. Store locked up.
- Storage temperature : < 25 °C / 77 °F

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SECTION 8 Exposure controls/personal protection

8.1. Control parameters

1-Ethoxy-2-propanol (1569-02-4)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Propylene glycol ethyl ether
ACGIH® TLV® TWA	213 mg/m ³
ACGIH® TLV® TWA	50 ppm
ACGIH® TLV® STEL	850 mg/m ³
ACGIH® TLV® STEL	200 ppm
Remark (ACGIH)	TLV® Basis: CNS impair; eye & URT irr. Notations: Skin
ACGIH chemical category	Skin - potential significant contribution to overall exposure by the cutaneous route
Regulatory reference	ACGIH 2025
Zinc chromate (13530-65-9)	
USA - Cal/OSHA - Occupational Exposure Limits	
Local name	Zinc chromate, as Cr
Cal/OSHA PEL (OEL TWA)	0.005 mg/m ³
Regulatory reference	California Division of Occupational Safety and Health (Cal/OSHA) - Permissible Exposure Limit for Chemical Contaminants (Table AC-1)
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	0.0002 mg/m ³
USA - OSHA - Occupational Exposure Limits	
Remark (OSHA)	Chromium VI may be present in trace amounts. Chromium VI is subject to the standard 29 CFR 1910.1026 which may contain specific requirements for handling including protective equipment, regulated areas, monitoring and medical surveillance. The employer should review the standard and assure compliance with applicable requirements.
Xylenes (o-, m-, p- isomers) (1330-20-7)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA - ACGIH - Biological Exposure Indices	
BEI (BLV)	1.5 g/g Kreatinin Parameter: Methylhippuric acids - Medium: urine - Sampling time: end of shift (technical or commercial grade)
USA - OSHA - Occupational Exposure Limits	
Local name	Xylenes (o-, m-, p-isomers)
OSHA PEL TWA	435 mg/m ³
OSHA PEL TWA	100 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
1-Butanol (71-36-3)	
USA - ACGIH - Occupational Exposure Limits	
Local name	n-Butanol (n-Butyl alcohol)

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1-Butanol (71-36-3)	
ACGIH® TLV® TWA	61 mg/m ³
ACGIH® TLV® TWA	20 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr
Regulatory reference	ACGIH 2025
USA - OSHA - Occupational Exposure Limits	
Local name	n-Butyl alcohol
OSHA PEL TWA	300 mg/m ³
OSHA PEL TWA	100 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
USA - Cal/OSHA - Occupational Exposure Limits	
Local name	n-Butyl alcohol; 1-butanol
Cal/OSHA C	150 mg/m ³
Cal/OSHA C	50 ppm
Remark (Cal/OSHA)	S - Skin notation and Protecting Clothing
Regulatory reference	California Division of Occupational Safety and Health (Cal/OSHA) - Permissible Exposure Limit for Chemical Contaminants (Table AC-1)
USA - IDLH - Occupational Exposure Limits	
IDLH	1400 ppm (10% LEL)
USA - NIOSH - Occupational Exposure Limits	
Local name	n-Butyl alcohol
NIOSH REL (Ceiling)	150 mg/m ³
NIOSH REL (Ceiling)	50 ppm
US-NIOSH chemical category	Potential for dermal absorption
Regulatory reference (US-NIOSH)	OSHA Annotated Table Z-1 (NIOSH Pocket Guide to Chemical Hazards (NPG))
Phenol (108-95-2)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH® TLV® TWA	5 ppm
ACGIH chemical category	Not Classifiable as a Human Carcinogen, Skin - potential significant contribution to overall exposure by the cutaneous route
USA - ACGIH - Biological Exposure Indices	
BEI (BLV)	250 mg/g Kreatinin Parameter: Phenol with hydrolysis - Medium: urine - Sampling time: end of shift (background, nonspecific)
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	19 mg/m ³
OSHA PEL TWA	5 ppm
Limit value category (OSHA)	prevent or reduce skin absorption
USA - IDLH - Occupational Exposure Limits	
IDLH	250 ppm

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Phenol (108-95-2)	
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	19 mg/m ³
NIOSH REL (TWA)	5 ppm
NIOSH REL (Ceiling)	60 mg/m ³
NIOSH REL (Ceiling)	15.6 ppm
US-NIOSH chemical category	SK: SYS(FATAL)-DIR(COR) Apr 2011

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Provide readily accessible eye wash stations and safety showers.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:
Wear suitable gloves resistant to chemical penetration. Consult glove manufacturer's product information on material suitability and material thickness.
Eye protection:
Wear approved eye (properly fitted dust- or splash-proof chemical safety goggles) / face (face shield) protection.
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
Wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. SDSs cannot provide detailed and complete respiratory protection guidelines. Selection of respiratory protection must be done by a qualified person who has assessed the work environment.

Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Appearance	: Viscous liquid.
Color	: Yellow
Odor	: Hydrocarbon
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 28 °C / 82.4 °F
Flammability (solid, gas)	: Flammable liquid and vapor.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 0.924

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Density	: 0.924 g/cm ³
Solubility	: Insoluble in water. Immiscible with water.
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 1298.701 mm ² /s
Viscosity, dynamic	: 1200 cP
Explosion limits	: 1.4 – 12.7 vol %
Particle characteristics	: No data available

1-Ethoxy-2-propanol

Boiling point	130.5 – 134.5 °C Atm. press.: 760 mm Hg Decomposition: 'no'
Flash point	40 °C Atm. press.: 1 atm
Vapor pressure	1.09 kPa (at 25 °C)

Xylenes (o-, m-, p- isomers)

Boiling point	138.3 – 141.4 °C
Auto-ignition temperature	465 – 525 °C
Vapor pressure	8.8 – 11.9 hPa (at 25 °C)

1-Butanol

Boiling point	119 °C (at 1013 hPa)
Flash point	35 °C (closed cup)
Auto-ignition temperature	343 °C
Vapor pressure	0.658 hPa (at 20 °C)

Bisphenol A-epichlorohydrin polymer

Flash point	264 – 268 °C Atm. press.: 102,89 kPa
Vapor pressure	< 0.000000046 Pa Temp.: 25 °C

Phenol

Boiling point	181.8 °C
Flash point	79 °C
Auto-ignition temperature	715 °C
Vapor pressure	0.48 hPa (at 20 °C)

Ethylbenzene

Boiling point	136.1 °C (at 1013.3 hPa)
Flash point	12.8 °C (closed cup)
Auto-ignition temperature	432 °C (at 1013 hPa)
Vapor pressure	9.5 hPa (at 20 °C)

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Solvent naphtha, petroleum, light aromatic	
Boiling point	-20 – 260 °C Atm. press.: 101,325 kPa
Flash point	< -40 °C (closed cup)
Auto-ignition temperature	280 – 470 °C (at 1013 hPa)
Vapor pressure	350 – 900 hPa (at 37.8 °C)

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under normal conditions. May form flammable/explosive vapor-air mixture.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat. Sources of ignition. Direct sunlight. Incompatible materials.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon. Metal oxides. May release flammable gases.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

1-Ethoxy-2-propanol (1569-02-4)	
LD50 oral rat	4400 mg/kg (Source: NLM_CIP)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	8100 mg/kg (Source: NLM_CIP)
LC50 inhalation rat	> 9.59 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation))
Xylenes (o-, m-, p- isomers) (1330-20-7)	
LD50 oral rat	3500 mg/kg (Source: JAPAN_GHS)
LD50 dermal rabbit	> 4350 mg/kg (Source: JAPAN_GHS)

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Xylenes (o-, m-, p- isomers) (1330-20-7)	
LD50 dermal	1700 mg/kg
LC50 inhalation rat	29.08 mg/l/4h
LC50 Inhalation - Rat (Vapors)	27.57 mg/l/4h
1-Butanol (71-36-3)	
LD50 oral rat	700 mg/kg (Source: JAPAN_GHS)
LD50 oral	2100 mg/kg
LD50 dermal rabbit	3402 mg/kg (Source: JAPAN_GHS)
LD50 dermal	3400 mg/kg
LC50 inhalation rat	> 8000 ppm/4h
Bisphenol A-epichlorohydrin polymer (25068-38-6)	
LD50 oral rat	11400 mg/kg (Source: NLM_CIP)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20 ml/kg (Toxnet)
Solvent naphtha, petroleum, light aromatic (64742-95-6)	
LD50 oral rat	8400 mg/kg (Source: NLM_CIP)
LD50 dermal rabbit	> 2000 mg/kg (Source: IUCLID)
LC50 inhalation rat	> 6193 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:
LC50 inhalation rat	3400 ppm/4h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer.
Zinc chromate (13530-65-9)	
IARC group	1 - Carcinogenic to humans
National Toxicology Program (NTP) Status	Known Human Carcinogens
In OSHA Hazard Communication Carcinogen list	Yes
Xylenes (o-, m-, p- isomers) (1330-20-7)	
IARC group	3 - Not classifiable
Bisphenol A-epichlorohydrin polymer (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

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Bisphenol A-epichlorohydrin polymer (25068-38-6)	
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
Phenol (108-95-2)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: May cause drowsiness or dizziness.
1-Ethoxy-2-propanol (1569-02-4)	
STOT-single exposure	May cause drowsiness or dizziness.
Xylenes (o-, m-, p- isomers) (1330-20-7)	
STOT-single exposure	May cause drowsiness or dizziness.
1-Butanol (71-36-3)	
STOT-single exposure	May cause drowsiness or dizziness. May cause respiratory irritation.
Phenol (108-95-2)	
STOT-single exposure	Causes damage to organs.
Solvent naphtha, petroleum, light aromatic (64742-95-6)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: Not classified
1-Ethoxy-2-propanol (1569-02-4)	
LOAEC (inhalation, rat, vapor, 90 days)	8.36 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (oral, rat, 90 days)	< 1792 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)
NOAEL (dermal, rat/rabbit, 90 days)	1800 mg/kg body weight Animal: rabbit, Animal sex: male, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
NOAEC (inhalation, rat, vapor, 90 days)	1.266 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
Xylenes (o-, m-, p- isomers) (1330-20-7)	
LOAEL (oral, rat, 90 days)	150 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPP 82-1 (90-Day Oral Toxicity)
1-Butanol (71-36-3)	
LOAEL (oral, rat, 90 days)	500 mg/kg body weight Animal: rat
NOAEL (oral, rat, 90 days)	125 mg/kg body weight Animal: rat
Phenol (108-95-2)	
LOAEL (dermal, rat/rabbit, 90 days)	260 mg/kg body weight Animal: rabbit
NOAEL (dermal, rat/rabbit, 90 days)	130 mg/kg body weight Animal: rabbit

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Phenol (108-95-2)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Solvent naphtha, petroleum, light aromatic (64742-95-6)	
NOAEL (oral,rat,90 days)	600 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Aspiration hazard : Not classified

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Viscosity, kinematic	1298.701 mm ² /s

1-Butanol (71-36-3)	
Viscosity, kinematic	3.641 mm ² /s

Solvent naphtha, petroleum, light aromatic (64742-95-6)	
Viscosity, kinematic	< 1 mm ² /s Temp.: 'other:37.8°C' Parameter: 'kinematic viscosity (in mm ² /s)'

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Chronic symptoms	: May cause cancer. Suspected of damaging fertility or the unborn child.
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: Not considered to be harmful to aquatic life.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

1-Ethoxy-2-propanol (1569-02-4)	
LC50 - Fish [1]	560 – 1000 mg/l Test organisms (species): Poecilia reticulata
EC50 - Crustacea [1]	> 1000 mg/l Test organisms (species): Daphnia magna
NOEC (chronic)	> 180 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	> 260 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '21 d'

Zinc chromate (13530-65-9)	
LC50 - Fish [1]	0.24 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
LC50 - Fish [2]	0.56 mg/l (Exposure time: 96 h - Species: Poecilia reticulata)

Xylenes (o-, m-, p- isomers) (1330-20-7)	
LC50 - Fish [1]	13.4 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through] Source: EPA)

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Xylenes (o-, m-, p- isomers) (1330-20-7)	
EC50 - Crustacea [1]	3.82 mg/l (Exposure time: 48 h - Species: water flea)
LC50 - Fish [2]	2.661 – 4.093 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static] Source: EPA)
EC50 - Crustacea [2]	0.6 mg/l (Exposure time: 48 h - Species: Gammarus lacustris)
LOEC (chronic)	3.16 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	> 1.3 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '56 d'
1-Butanol (71-36-3)	
LC50 - Fish [1]	1730 – 1910 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static] Source: IUCLID)
EC50 - Crustacea [1]	1983 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 - Fish [2]	1740 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through] Source: IUCLID)
EC50 - Crustacea [2]	1897 – 2072 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 72h - Algae [1]	> 500 mg/l (Species: Desmodesmus subspicatus)
EC50 96h - Algae [1]	> 500 mg/l (Species: Desmodesmus subspicatus)
NOEC (chronic)	4.1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	4.1 mg/l
Bisphenol A-epichlorohydrin polymer (25068-38-6)	
LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
Phenol (108-95-2)	
LC50 - Fish [1]	11.9 – 50.5 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through] Source: EPA)
EC50 - Crustacea [1]	4.24 – 10.7 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 - Fish [2]	20.5 – 25.6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static] Source: EPA)
EC50 - Crustacea [2]	10.2 – 15.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 72h - Algae [1]	187 – 279 mg/l (Species: Desmodesmus subspicatus [static])
EC50 72h - Algae [2]	217.6 mg/l Test organisms (species): Dunaliella tertiolecta
EC50 96h - Algae [1]	46.42 mg/l (Species: Pseudokirchneriella subcapitata)
EC50 96h - Algae [2]	0.0188 – 0.1044 mg/l (Species: Pseudokirchneriella subcapitata [static])
NOEC (chronic)	0.16 mg/l Test organisms (species): Daphnia magna Duration: '16 d'
NOEC chronic fish	0.077 mg/l Test organisms (species): other:Cirrhina mrigala Duration: '60 d'

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Solvent naphtha, petroleum, light aromatic (64742-95-6)	
LC50 - Fish [1]	9.22 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss Source: IUCLID)
EC50 - Crustacea [1]	6.14 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 72h - Algae [1]	0.42 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.29 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

12.2. Persistence and degradability

PropOne Primer Coat	
Persistence and degradability	Not established.
1-Ethoxy-2-propanol (1569-02-4)	
Persistence and degradability	Rapidly degradable
Zinc chromate (13530-65-9)	
Persistence and degradability	Rapidly degradable
Xylenes (o-, m-, p- isomers) (1330-20-7)	
Persistence and degradability	Rapidly degradable
1-Butanol (71-36-3)	
Persistence and degradability	Rapidly degradable
Bisphenol A-epichlorohydrin polymer (25068-38-6)	
Persistence and degradability	Rapidly degradable
Phenol (108-95-2)	
Persistence and degradability	Rapidly degradable
Solvent naphtha, petroleum, light aromatic (64742-95-6)	
Persistence and degradability	Rapidly degradable

12.3. Bioaccumulative potential

PropOne Primer Coat	
Bioaccumulative potential	Not established.
1-Ethoxy-2-propanol (1569-02-4)	
BCF - Fish [1]	(1 dimensionless)
Xylenes (o-, m-, p- isomers) (1330-20-7)	
BCF - Fish [1]	0.6 – 15
Partition coefficient n-octanol/water	2.77 – 3.15
1-Butanol (71-36-3)	
BCF - Fish [1]	(0.64 dimensionless)
Partition coefficient n-octanol/water	1 (at 25 °C (at pH 7))

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Phenol (108-95-2)	
BCF - Fish [1]	(17.5 dimensionless (whole body w.w.))
Partition coefficient n-octanol/water	1.47 (at 30 °C (at pH 3-8))

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone : Not classified
Fluorinated greenhouse gases : No
Other information : No other effects known.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : The generation of waste should be avoided or minimized wherever possible. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
Additional information : Handle empty containers with care because residual vapors are flammable.

SECTION 14 Transport information

In accordance with DOT

14.1. UN number

UN-No. (DOT) : UN1263

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Paint related material

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : 3
Hazard labels (DOT) : 3



14.4. Packing group

Packing group (DOT) : III

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

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SECTION 15 Regulatory information

15.1. Federal regulations


All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

1-Ethoxy-2-propanol	CAS-No. 1569-02-4
Contains chemical(s) subject to TSCA 12b export notification if product is shipped outside the U.S	
Zinc chromate	CAS-No. 13530-65-9

15.2. International regulations

No additional information available

15.3. State regulations

 **WARNING:** This product can expose you to chemicals including Chromium hexavalent compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16 Other information

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024

Revision date : 6/20/2025
Issue date : 2/9/2016
Other information : None.

Indication of changes:		
Section	Changed item	Comments
3	Composition/Information on ingredients	V 2.0
	SDS update	V 2.0

Safety Data Sheet (SDS), USA

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

PropOne Prop Wash

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According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024
Issue date: 3/2/2026 Revision date: 3/2/2026 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Trade name : PropOne Prop Wash

1.2. Other means of identification

Other means of identification : PropOne Prop Wash (Bottle)
PropOne Prop Wash (Pre Packaged Wet Wipes)

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Metal cleaner
Recommended use : Industrial use

1.4. Supplier's details

Supplier

Greencorp Magnetics Deutschland GmbH
Rilkestrasse 72, Bonn D-53225
Deutschland
T +49 228 973 7817
info@greencorpmarine.com

Distributor

Greencorp Magnetics, Inc
4342 McDowell Road
Grove City, OH, 43123
USA
T 614 801 4000

1.5. Emergency phone number

Emergency number : CHEMTREC (800) 424-9300
CHEMTREC International +1 (703) 527-3887 24 hr

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Corrosive to metals, Category 1
Serious eye damage, Category 1

May be corrosive to metals.
Causes serious eye damage.

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

May be corrosive to metals
Causes serious eye damage

Precautionary statements (GHS US) :

Keep only in original packaging.
Wear protective gloves, protective clothing, eye protection, face protection.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center or doctor.
Absorb spillage to prevent material-damage.

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2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

Not applicable

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	Conc. (% w/w)
Phosphoric acid	CAS-No.: 7664-38-2	5 – 10
Propylene glycol monomethyl ether	CAS-No.: 107-98-2	3 – 7
Polyoxyethylene tridecyl ether	CAS-No.: 24938-91-8	1 – 5

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: If skin irritation occurs: Wash skin with plenty of water. Obtain medical attention if irritation persists.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.
First-aid measures after ingestion	: Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
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PropOne Prop Wash

Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media : Do not use water jet.

5.2. Specific hazards arising from the chemical

Fire hazard : Products of combustion may include, and are not limited to: oxides of carbon.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

For non-emergency personnel

No additional information available

For emergency responders

Environmental precautions : Prevent entry to sewers and public waters.

6.2. Methods and materials for containment and cleaning up

For containment : Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Do not flush into surface water or sewer system. Wear recommended personal protective equipment.

Methods for cleaning up : Absorb spillage to prevent material-damage. Sweep or shovel spills into appropriate container for disposal. Provide ventilation.

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not get in eyes, on skin, or on clothing. Do not swallow. Avoid breathing dust, fume, gas, mist, spray, vapors. When using do not eat, drink or smoke. Handle and open container with care. Wear appropriate PPE (see Section 8).

Hygiene measures : Wash contaminated clothing before reuse. Always wash hands after handling the product.

Additional hazards when processed : May be corrosive to metals.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store in a dry, cool and well-ventilated place. Keep out of the reach of children. Keep container tightly closed. Do not store in unlabelled containers. Keep only in original container.

Incompatible materials : Refer to Section 10 on Incompatible Materials.

Specific end uses : Metal cleaner.

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SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Phosphoric acid (7664-38-2)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	1 mg/m ³
ACGIH® TLV® STEL	3 mg/m ³
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	1 mg/m ³
USA - IDLH - Occupational Exposure Limits	
IDLH	1000 mg/m ³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	1 mg/m ³
NIOSH REL (STEL)	3 mg/m ³
Propylene glycol monomethyl ether (107-98-2)	
USA - ACGIH® - Threshold Limit Values	
Local name	1-Methoxy-2-propanol
ACGIH® TLV® TWA	50 ppm
ACGIH® TLV® STEL	100 ppm
Remark (ACGIH®)	TLV® Basis: Eye & URT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
ACGIH® chemical category	Not Classifiable as a Human Carcinogen
Regulatory reference	ACGIH 2020
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	360 mg/m ³
NIOSH REL (TWA)	100 ppm
NIOSH REL (STEL)	540 mg/m ³
NIOSH REL (STEL)	150 ppm
Monitoring methods	
Monitoring methods	Consult the relevant monitoring standards for the region.

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. Provide readily accessible eye wash stations and safety showers.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:

Wear suitable gloves. Consult glove manufacturer's product information on material suitability and material thickness.

Eye protection:

Wear eye/face protection

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Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. SDSs cannot provide detailed and complete respiratory protection guidelines. Selection of respiratory protection must be done by a qualified person who has assessed the work environment.

Thermal hazard protection:

Use personal protective equipment as required.

Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid (Translucent)
Color	: No data available
Odor	: Mild
Odor threshold	: No data available
pH	: < 2
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 100 °C (212 °F)
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.0357
Solubility	: Miscible in all proportions.
Partition coefficient n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

Phosphoric acid

Boiling point	296.5 °C Atm. press.: 983 hPa
Vapor pressure	0.95 hPa (at 20 °C (70% aqueous solution))
Particle characteristics	No data available

Propylene glycol monomethyl ether

Boiling point	120.17 °C Atm. press.: 101325 Pa Decomposition: 'no'
Flash point	31.1 °C Atm. press.: 101,3 hPa
Auto-ignition temperature	287 °C (at 1013 hPa)
Vapor pressure	11.5 hPa (at 20 °C)
Particle characteristics	No data available

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9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use. May be corrosive to metals.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat. Incompatible materials.

10.5. Incompatible materials

Strong oxidizing agents. Metals. Strong bases.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Phosphoric acid (7664-38-2)	
LD50 oral rat	1530 mg/kg (Source: JAPAN_GHS)
LD50 oral	2000 mg/kg
LD50 dermal rabbit	2740 mg/kg (Source: JAPAN_GHS)
Propylene glycol monomethyl ether (107-98-2)	
LD50 oral rat	5000 mg/kg (Source: JAPAN_GHS)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	13 g/kg (Source: NLM_CIP)
LC50 inhalation rat	> 7559 ppm (Exposure time: 6 h Source: OECD_SIDS)

Skin corrosion/irritation : Not classified.
pH: < 2

Phosphoric acid (7664-38-2)	
pH	1.5 (conc: 1.0 %)

Serious eye damage/irritation : Causes serious eye damage.
pH: < 2

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Phosphoric acid (7664-38-2)

pH	1.5 (conc: 1.0 %)
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

Propylene glycol monomethyl ether (107-98-2)

STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: Not classified

Propylene glycol monomethyl ether (107-98-2)

LOAEL (oral,rat,90 days)	2757 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)
NOAEL (oral,rat,90 days)	919 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)
NOAEL (dermal,rat/rabbit,90 days)	> 1000 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Aspiration hazard : Not classified

Propylene glycol monomethyl ether (107-98-2)

Viscosity, kinematic	1.848 mm ² /s
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
Symptoms/effects after ingestion	: May be harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: May cause long-term adverse effects in the aquatic environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Phosphoric acid (7664-38-2)

LC50 - Fish [1]	75.1 mg/l
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

Propylene glycol monomethyl ether (107-98-2)

LC50 - Fish [1]	20.8 g/l (Exposure time: 96 h - Species: Pimephales promelas [static] Source: IUCLID)
EC50 - Crustacea [1]	23300 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 - Other aquatic organisms [1]	2954 mg/l Test organisms (species): other aquatic crustacea:

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12.2. Persistence and degradability

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Persistence and degradability : Not established.

Phosphoric acid (7664-38-2)

Persistence and degradability : Not rapidly degradable

Propylene glycol monomethyl ether (107-98-2)

Persistence and degradability : Rapidly degradable

Polyoxyethylene tridecyl ether (24938-91-8)

Persistence and degradability : Rapidly degradable

12.3. Bioaccumulative potential

PropOne Prop Wash

Bioaccumulative potential : Not established.

Propylene glycol monomethyl ether (107-98-2)

BCF - Fish [1] : (2 dimensionless)

Partition coefficient n-octanol/water : < 1 (at 20 °C (at pH 6.8))

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

Other information : No other effects known.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation. The generation of waste should be avoided or minimized wherever possible.

SECTION 14 Transport information

In accordance with DOT

14.1. UN number

UN-No. (DOT) : UN1805

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Phosphoric acid solution

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 8

Hazard labels (DOT) : 8

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14.4. Packing group

Packing group (DOT) : III

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. International regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2024

Revision date : 3/2/2026

Issue date : 3/2/2026

Other information : None.

Safety Data Sheet (SDS), USA

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